

SURFACE TREATMENT

The ALPOLIC® Textured Series provides a durable multidimensional finish that you can see and feel. Coated with our FEVE fluorocarbon paint system, the Textured Series can be produced in nearly any color imaginable. It offers unique surface light reflectivity while providing finishes that resist color fading, chalking and peeling.

STANDARD COIL WIDTHS

Our stocked coil widths are 40", 48", 50", 51" and 62".

ALPOLIC® material is trimmed and squared with cut edges to offer the best sheet edge conditions in the industry.

FINISH TOLERANCE

Color: DE 2.5 max from standard for mica/metallics
DE 1.0 max from standard for solids

Gloss: Nominal +/-10 units

PRODUCT TOLERANCE

Width: $\pm 0.08"$ (2mm)
Length: $\pm 0.16"$ (4mm)
Thickness: $3\text{mm} \pm 0.008"$ (0.2mm)
 $4\text{mm} \pm 0.008"$ (0.2mm)
 $6\text{mm} \pm 0.012"$ (0.3mm)
Bow: Maximum 0.5% of length and/or width
Squareness: Maximum 0.2" (5mm)
Peel Strength: >22.5 in lb/in (ASTM D1781)

WARRANTY

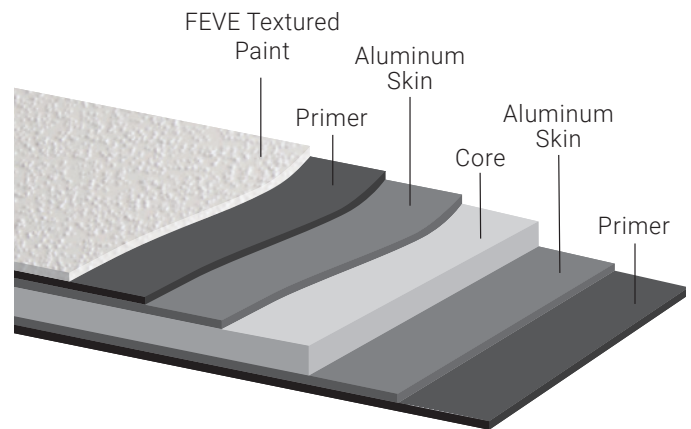
Standard panel warranty: 10 years
Finish warranty: 10 - 35 years*

**Color selected will determine finish warranty*

Contact ALPOLIC® Customer Service for exclusions and warranty details.

Need Help? Contact ALPOLIC® Technical Services

1.800.422.7270 | technicalservices@alpolic.com



FIRE PERFORMANCE

ALPOLIC® sheets can be produced with a fire resistant (fr) mineral filled core or a polyethylene (PE) core. Each has been tested by independent testing laboratories using nationally recognized standards.

ALPOLIC®/fr material meets all requirements of the International Building Code (IBC) for non-combustible construction and the ICC-ES ESR 2653.

ALPOLIC®/PE meets all requirements for building applications under 40 feet from grade and the ICC-ES ESR 3704.

PRODUCT NOTES

- Please refer to ALPOLIC® Painted MCM Fabrication Manual for routing and fabrication recommendations.
- Panels should be stored flat in a dry, indoor environment.
- Fabricate panels at temperatures above 55°F.
- Protective film should be removed from panels soon after installation.
- Crating fees apply to orders for less than standard piece crate.
- For best color consistency, ALPOLIC® recommends ordering all required panels at one time in the same width and maintaining consistent panel orientation during installation.
- Different lots should not be mixed on building elevation.