



# THE Timber Series

WLN WALNUT

QBT ZEBRAWOOD

QBB TEAK

QAE MAHOGANY

QBV ORIENTAL CANE

QJB JAPANESE BIRCH

QAW RIO ALEON

QWP WILD PLUM

QCP HT BAMBOO

MPL MAPLE



## SURFACE TREATMENT

ALPOLIC® Timber Series materials are created through a unique image transfer process using state-of-the-art fluoropolymer paint technology. Our Timber Series offers a range of finishes that includes Maple, Walnut, Zebrawood, Teak, Mahogany, Oriental Cane, Japanese Birch, Rio Aleon, Wild Plum, and Harvest Trail Bamboo.

## STANDARD SHEET SIZE

Standard stock width is 62" (1575mm) and length of 196" (4978mm) in 4mm thickness. Also available in 3mm and 6mm thicknesses for custom orders. Not all patterns are stocked routinely, so please contact ALPOLIC® Customer Service for current available stock and additional information.

**ALPOLIC® material is trimmed and squared with cut edges to offer the best sheet edge conditions in the industry.**

## FINISH TOLERANCE

Color: Visual match to standard

Gloss: Nominal +/- 10 units

## PRODUCT TOLERANCE

Width:  $\pm 0.08"$  (2mm/meter)

Length:  $\pm 0.012"$  (1mm/meter)

Thickness:  $4\text{mm} \pm 0.008"$  (0.2mm/meter)

$6\text{mm} \pm 0.012"$  (0.3mm/meter)

Bow: Maximum 0.5% of length and/or width

Squareness: Maximum 0.2" (5mm/meter)

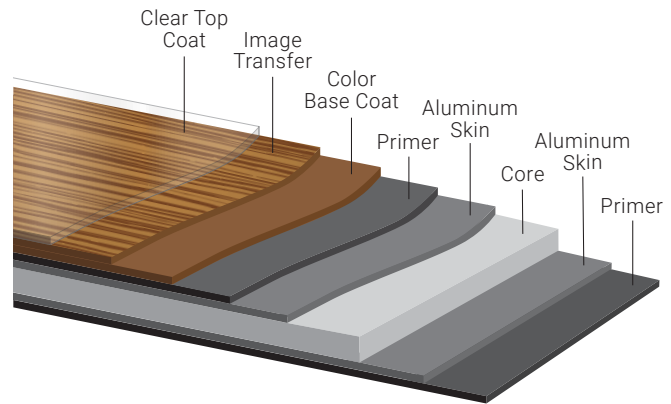
Peel Strength: >22.5 in lb/in (ASTM D1781)

## WARRANTY

Standard panel warranty: 10 years

Finish warranty: 20 years

*Contact ALPOLIC® Customer Service for exclusions and warranty details.*



## FIRE PERFORMANCE

ALPOLIC® sheets can be produced with a fire resistant (fr) mineral filled core or a polyethylene (PE) core. Each has been tested by independent testing laboratories using nationally recognized standards.

ALPOLIC®/fr material meets all requirements of the International Building Code (IBC) for non-combustible construction and the ICC-ES ESR 2653.

ALPOLIC®/PE meets all requirements for building applications under 40 feet from grade and the ICC-ES ESR 3704.

## PRODUCT NOTES

- Sheets should be stored flat in a dry, indoor environment.
- Fabricate sheets at temperatures above 55°F.
- Refer to ALPOLIC® fabrication manuals for routing and fabrication recommendations.
- Protective film should be removed soon after installation.
- For best color consistency, ALPOLIC® recommends ordering all Timber finish panels at one time and maintaining consistent panel orientation during installation.
- Different lots should not be mixed on building elevation.

**Need Help? Contact ALPOLIC®  
Technical Services**

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